



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

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Fax 613 632-5246

646.9701
Job Sheet 182634



Part No: 646.9701

Job Qty: 10 ea

Part Name: Cutter Sub Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/29/18

Job Tracking No:

Due Date: 9/14/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV E SHEET 1-4 IPP REV:A 12.08.13 NEW ISSUE DD VERF:JFS IPP REV :B AS PER REV D 16-03-07 JLM VERIFIED BY:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea	9/14/18	9/14/18	0.00	0.00	Start Up Stores/Pkg-2	6	SEP 24 2018
110	Packaging	10 pcs	9/14/18	9/14/18	0.00	0.00	Packaging1-1	9-89	
120	Small Fab	10 pcs	9/14/18	9/14/18	0.00	0.28	Small Fab-1		
130	QC	10 pcs	9/14/18	9/14/18	0.00	0.00	QC5		
140	Packaging	10 pcs	9/14/18	9/14/18	0.00	0.00	Packaging3-1	CC1007	OCT 03 2018
150	QC21-SA	10 Ea	9/14/18	9/14/18	0.00	0.00	QC21		OCT 03 2018

Part Op 120 - Assemble as per dwg and apply locite 598 on all faying surfaces per note . A/R RTV LOCTITE 598.
Descriptions: exp. date: 03/20

140 - ***IDENTIFY AS PER IAW MPP-120***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
646.9710	Body	10 Ea (1 ea)	90-Start up Operation	5027815
646.9711	Blade	20 Ea (2 ea)	90-Start up Operation	5028304
MS21042L08	Nut	30 60 Ea (6 ea)	90-Start up Operation	511103x8 504234x22
MS27039-08-19	Screw	60 Ea (6 ea)	90-Start up Operation	504235
NAS1149FN832P	Washer	120 Ea (12 ea)	90-Start up Operation	5100402

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	646.9710	10	5	0
	646.9711	20	158	0
	MS21042L08	60	3,016	0
	MS27039-08-19	60	2,028	0
	NAS1149FN832P	120	2,302	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: Date:

Work Order update only

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table border="0"> <tr> <td>Skid-tube ☐</td> <td>Cross tube ☐</td> <td>Water Jet ☐</td> <td>Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>						Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐			
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				QTY Effective : _____		MRB (QSI042) Approval _____																					
				Disposition _____		Completed By _____																					
						Lead hand / Supervisor Approval Verification _____																					
						QC / QA Coordinator Approval _____																					
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DART
 AEROSPACE
 Container No: S112735
 Part: 646.9701
 Job No: 182634
 Serial No/Batch: S112735
 Revision: E
 Inspector:
 Exp Date:
 Instructions:

Date: 09/24/10

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